## Steel Idler Conveyor M Series

R-4814P

Steel Idler Conveyor







Caution 2: If the idler pitch (P) is not cleanly divisible, then a suitable pitch (P)

will be chosen.



	Unit Width / Idle	er Stren	gth / Sta	ndard W	eight 🔪								
	Idler Width (Nominal) W (mn	n)	100	200	300	400	500	600	700	800	900	1,000	
	Unit Width W+75 (mr	175	275	375	475	575	675	775	875	975	1,075		
	Strength of One Idler (kg)		175	168	147	109	87	72	62	54	48	43	
	Conveyor Standard	75P	30.1	39.0	47.8	56.7	65.5	73.3	82.2	91.3	100.3	109.4	
_	Weight 3,000L (kg)	100P	26.7	33.4	40.1	46.9	53.6	59.3	66.2	73.1	80.0	87.0	
	Idler / Shaft Standard Weight (g)		347	558	767	978	1,188	1,399	1,607	1,820	2,029	2,242	
	Caution 1. Idler strength has been calculated using the standard specifications of our company's standard conveyors and shaft												

Please take care if you are providing your own shafts or frame. Caution 2. The strength changes according to the conditions of use (whether there is impact or not). The values given in the chart are approximate values, and are not guaranteed.

	Idler Unit Sp	ecificati	ions		The values give	The values given in the chart are approximate values, and are not guaranteed.							
Conveyor Model	Idler Unit	Idler Dimensions				lo	Idler Sp	Bearing					
	Model	$\begin{array}{ c c c } \hline Outer & Wall & Shaft \\ \hline Diameter & Thickness & Indent \\ \hline (\phi) & (t) & (\phi) \end{array}$		Shaft Indent (φ)	Standard Idler Width (Nominal) W	Standard Full Idler Length BB	Possible Width Minimum Maximum Width (W) Width (W)		Free Size	Material Surface Treatment		Specifications	
R-4814P	R-4814P	48.6	1.6	12.2	100 - 1,000	W+13	100	1,000	50mm Increm.	STKM	Molten zinc plating	Pressed	

Standard Sh	aft Specif	ications	5			Idler Conveyor Specifications (Unit: n									(Unit: mm)
Standard Shaft Specifications						Frame Specifications			Manufactured Range of Standard Lengths					Standard Idler Pitch	Unit Height
Nominal Diameter Wall (Actual Diameter) × Thickness (Φ) (t)	Shaft Length (mm)	Shape	Finish	Material	Plating	Height x Width x Wall Thickness I x K x t	Material Surface Treatment		1,000	Unit Le 1,500	ength L 2,000	3,000	R900 Inner Curve	Pitch P	(Idler Upper Surface) H
12 (11.8) × 1.0	W+40	Pipe	Circular/Horizontal crescent pin hole	STKM11A	x	[90×30×2.3	Steel	Baked-on coating	Y	Y	Y	Y	Y	50 / 75 100 / 150	95.8

## R-5714P





[Intended Application] Conveying medium loads

[Product Characteristics]

1) Idler diameter is  $\varphi$ 57.2, idler pitch is min. P75. 2) Idler width (nominal) is 100W-1,000W in

- standard increments of 50mm.
- 3) Most versatile for conveying medium loads. 4) Pressed bearing, low-cost, best-selling φ57

product. 5) [ 90 standard frame

Caution 1. Please indicate the connector plate

(the connecting part between conveyors) separately when required.

Caution 2. If the idler pitch (P) is not cleanly divisible, then a suitable pitch (P) will be chosen.

Idlar Unit Creatificati

Unit Width / Idler Strength / Standard Weight   Init Width / Idler Strength / Standard Weight   ler Width (Nominal) W (mm) 100 200 300 400 500 600 700 800 900 1,000   nit Width W+75 (mm) 175 275 375 475 575 675 775 875 975 1,005   trength of One Idler (kg) 175 168 147 109 87 72 62 54 48 43   conveyor Standard 75P 31.7 40.8 49.9 59.1 68.2 76.3 85.6 94.9 104.2 113.5														
ldler Width (Nominal) W (mr	n)	100	200	300	400	500	600	700	800	900	1,000			
Unit Width W+75 (mr	175	275	375	475	575	675	775	875	975	1,075				
Strength of One Idler	(kg)	175	168	147	109	87	72	62	54	48	43			
Conveyor Standard	75P	31.7	40.8	49.9	59.1	68.2	76.3	85.6	94.9	104.2	113.5			
Weight 3,000L (kg)	100P	27.8	34.8	41.7	48.7	55.7	61.5	68.7	75.8	83.0	90.1			
ldler / Shaft Standard W	385	603	820	1,038	1,256	1,474	1,690	1,910	2,127	2,347				

Caution 1. Idler strength has been calculated using the standard specifications of our company's standard conveyors and shafts. Please take care if you are providing your own shafts or frame.

Caution 2. The strength changes according to the conditions of use (whether there is impact or not). The values given in the chart are approximate values, and are not guaranteed.

		ecificatio	5115											
	Idler Unit	Idle	er Dimensi	ons		lo	Idler Sp	Bearing						
Conveyor Model	Model	Outer DiameterWall ThicknessShaft Indent(φ)(t)(φ)		Standard Idler Width (Nominal) W	Standard Full Idler Length BB	Possible Width Minimum Width (W)		Free Size	Material	Surface Treatment	Specifications			
R-5714P	R-5714P	57.2	1.4	12.2	100 - 1,000	W+13	100	1,000	50mm Increm.	STKM11A-S	Molten zinc plating	Pressed		

Standard Sh	aft Specif	ications	5		Idler Conveyor Sp	ecifications	5							(Unit: mm)	
Standard Shaft Specifications						Frame Specifications				Manufactured Range of Standard Lengths					Unit Height
Nominal Diameter Wall (Actual Diameter) × Thickness	Shaft Length (mm)	Shape	Finish	Material	Plating	Height x Width x Wall Thickness	Material	Surface Treatment	1 000	Unit Le	ength L	3.000	R900 Inner	Pitch P	(Idler Upper Surface)
(4) (1) 12 (11.8) ×1.0	W+40	Pipe	Circular/Horizontal crescent pin hole	STKM11A	х	[90×30×2.3	Steel	Baked-on coating	Y	Y	Y	Y	Y	75 / 100 150 / 200	н 100